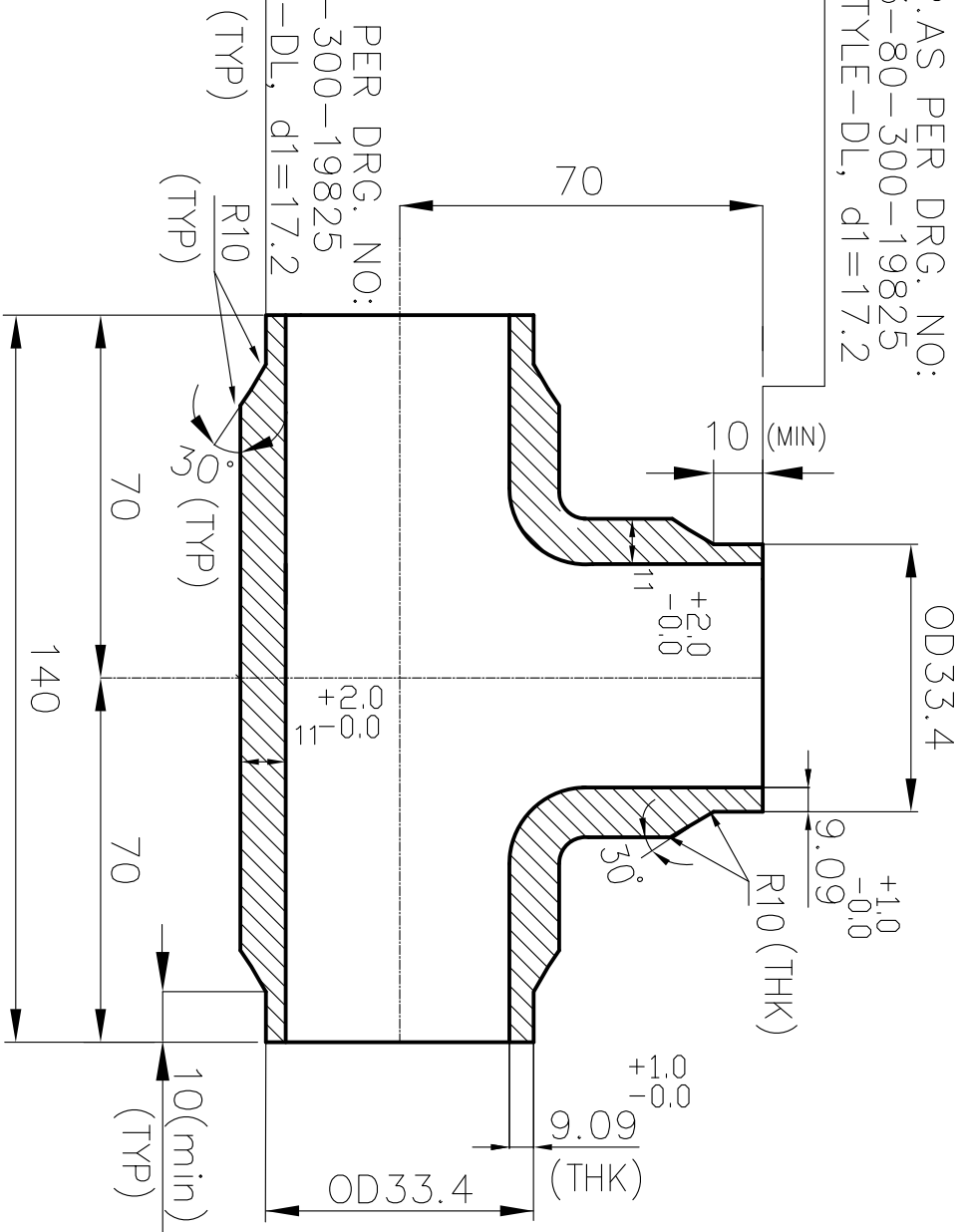


3-80-452-33624

DRAWING No

12.5/

EP.AS PER DRG. NO:
3-80-300-19825
STYLE-DL, d1=17.2



EP.AS PER DRG. NO:
3-80-300-19825
STYLE-DL, d1=17.2

(TYP)

$$\frac{10(\text{min})}{(\text{Typ})}$$

CAUTION

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

NOTES:

01. DESIGN PRESSURE : 297 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 608° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. DESIGN,MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA182
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:104 (LATEST VERSION)
07. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
VENDOR SHALL SUBMIT FINAL DRG WITH DIMENSIONS & ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

		BHARAT HEAVY ELECTRICALS LTD.,				DRN		NAME		SIGN		DATE		NO. OF ITEMS		
BHARAT PIPING CENTRE, CHENNAI 600 017		CHD		R SESHAGIRI				P SURESH				15.05.17		ITEMS		
APPD		R SESHAGIRI				15.05.17										
DEPT.	GRADE OF UN TOL. DIM		SCALE		WEIGHT (Kg).		BHEL PO REF.NO.		ITEM No.							
CODE	C / M / F				N. T. S.											
TITLE	BW EQUAL TEE (OD 33.4X9.09-SA182F92)				CARD CODE		U 01		DRAWING No.		3-80-452-33624		REV		00	